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MG dryers with Ø7320 mm (24 ft) and **DOUBLE WIDTH**



Our new rewinder line



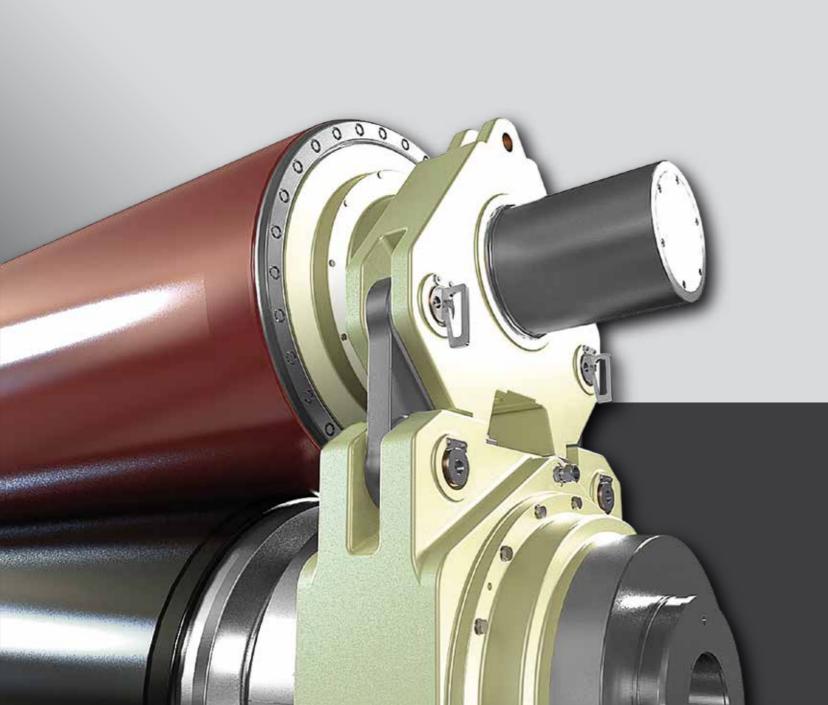
Headboxes



Starch applicator heads

and more...

SIMART SHOE



An economic and modern Shoe Press concept



Hergen's Shoe Press

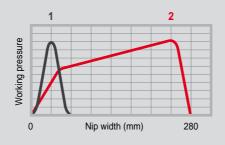
Now at your fingertips the latest technology to save energy, increase production and improve the quality of paper

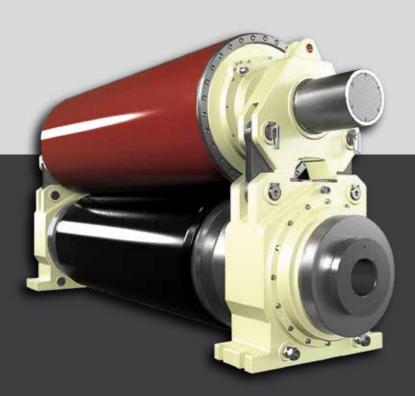
Aiming to meet a growing need in the paper industry, Hergen has developed the SMART SHOE, a modern shoe press concept, simple and robust.

The SMART SHOE achieves a high pressure pulse, this fact along with the progressive pressure curve enable a high dewatering level without damaging the paper sheet structure.

Design parameters	Press Roll (1)	SMART SHOE (2)
Nip width (mm)	40 - 70	250 - 280
Working pressure (kN/m)	150 - 450	1000 - 1300
Press pressure pulse (psi.s)	2 - 5	10 - 21

Comparison table: Press Roll x Smart Shoe





SMART



Main features

Ø Shoe Roll: 1250 mm
Ø Counter Roll: 1200 mm
nip width: 280 mm
nip load: up to 1300 kN/m
paper width: up to 5000 mm

it features an exclusive blanket displacement system
loading system with multiple hydraulic cylinders in line

Benefits

- · production increase
- · lower steam consumption
- · improvement of paper web physical tests
- more uniform moisture profile
- compact design, making easier its installation on existing machines
- the Smart Shoe is fully automated, which makes its operation simple and safe
- Counter Roll without compensation system, resulting in a more economical design and reducing the maintenance need

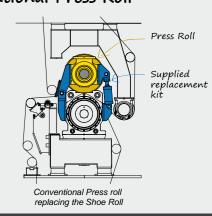
INOVATION

Shoe Roll replacement by a Conventional Press Roll

In case of long term shoe roll removal for maintenance, it is possible to replace the shoe roll by a conventional press roll and keep machine running, reducing the investment on spare parts.

For such operation, it is only necessary to assemble the supplied brackets, with no changes of existing parts.





Learn more: watch the video about the project on our website

Headboxes







Our headboxes are well known in the market by your quality and efficiency. With the experience we acquired through years of market, we have developed a new Headbox generation: the iNOVAFLOW concept.

These headboxes are built under a very strict quality control and features all required resources for an excellent performance.

They can be supplied with automatic slice control for CD basis weight profile adjustment through QCS signal.

The convergence chamber features flow sheets, and the apron lip opening is motorized, it also can

be controlled by an electronic positioning transmitter.

The **iNOVA**FLOW headboxes can be supplied with vertical or horizontal pulsation attenuator and all of them feature easy access for maintenance and cleaning.

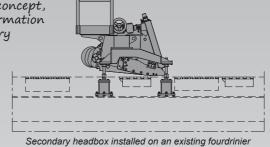




Secondary Headbox

The secondary headboxes are an excellent alternative for those that want apply a second paper layer without investments on a top former.

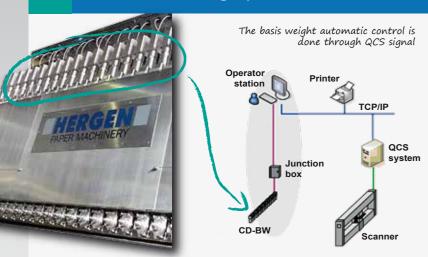
Our secondary headboxes present all main features of the **iNOVA**FLOW concept, keeping the same formation quality of the primary headboxes.



Secondary Headbox additional benefits

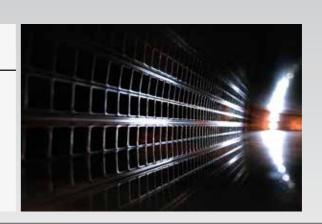
- it allows high inter layer adhesion (Ply Bond)
- low investment, if compared to the installation of a top former
- low energy consumption, when compared to a top former





iNOVAFLOW Benefits

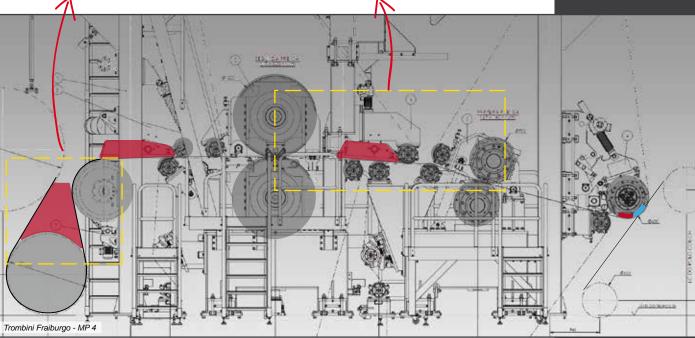
- smart design of the stock distribution system, which allows the flow optimization
- compact design, easy to be installed on existing machines
- CD profile uniformity
- excellent formation quality
- automatic CD basis weight profile control (optional)



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Press section web transfer system

Increased safety and improved machine operation

We design and build the complete web transfer system that creates a close draw from fourdrinier to drying section.

Our team is trained to perform the field survey and adjust our design to each case particular need.

- increase operator's safety
- improves machine runnability, reducing production lost due to paper brakes
- reduce paper losses
- improve machine efficiency
- improvement of paper web physical tests due to the reduction of speed difference between Fourdrinier/press section and drying section beginning

DOUBLE WIDTH

MG Dryer

Expansion of manufacturing line

 $oldsymbol{H}$ ergen, for several years have been manufacturing a variety of Yankee dryers, whether they are cast iron, steel, with bolted heads, welded heads, with ribbed or plain inner surface.

Aiming to further expand our line in this segment, we began a major expansion in our



transported disassembled, reducing the maximum height of the equipment

Ø 2500 mm (8 ft)



Steel Dryer Cylinders



Proven stability and safety at high speeds

The use of high strength carbon steel, with its ductile nature, allows cylinders with a thinner wall body that results on:

- higher heat transfer to paper web;
- higher evaporation rate per contact area;
- possibility to reduce the number of dryers, guide rolls, frames, etc, for the same drying capacity;
 - · ZERO risk of explosion.

Furthermore, our modern manufacturing process grant to our dryers optimal mechanical characteristics.



Benefits

- higher heat transfer
- excellent geometric precision, which guarantees the machine runnability
- stiff and stable construction, that allows them to work at high speed (1000 m/min or even more)

Manufacturing capabilities:

Diameters: 1000, 1200, 1300, 1500 e 1816 mm Maximum working pressure: 13 bar Maximum overall length: 10.300 mm Maximum weight: 30.000 kg





More efficiency for drying cylinders

 ${f T}$ he turbulence bar target is to break the condensate film at dryer internal surface, thus increasing the convection between condensate and dryer.

The system is design on a way that its installation on an existing dryer is fast and simple.



Turbulence bars installed on a drying cylinder

- increase of drying capacity
- improvement of drying/moisture profile
- easy to install
- low cost





SMART SIZER

for starch application

The starch application with quality, at high speeds and with energy savings

We have developed a starch application press that features a proven excellent and operational efficiency. Furthermore the film press concept eliminates the inherent limitations of the conventional size press application.

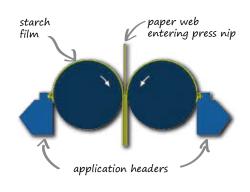
A starch layer is applied over the applicator rolls. When the paper web passes through the nip between application rolls the starch is transferred to it.

The application is done by two independent headers, which are fully automated, making their operation extremely simple.



- fiber savings
- energy savings on post drying section, due to less water addition to paper web
- starch application with solid content up to 14%
- better control over the amount of starch applied to paper web
- the application is totally independent on each side of paper web, allowing different applications (quantity and media) per side
- it is applicable for medium and high speed paper machines





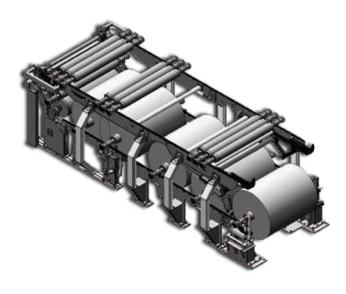
Reel spool automatic feeder and return system

Resources optimization and safety increase

We design and build the complete system for pope reels of any brand and model, customizing the system to each case particular need.

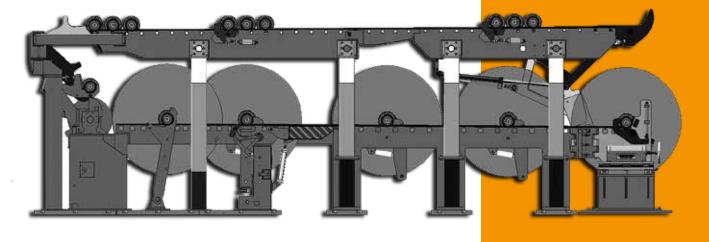
Its main benefit is the safety. The manual process of reel spool movement during each jumbo roll change is completely eliminated. There is no accident risk as the fall of reel spools during this process.

Furthermore, it eliminates the use of the crane to move the reel spools.





- operational safety: all reel spool movement is made automatically, avoiding accidents
- the use of the mill crane is not required
- labor optimization: it eliminates plenty of operations at the end of each jumbo roll





Winders

High quality parent rolls built quickly with safety

We have developed a new winder line to meet all market needs.

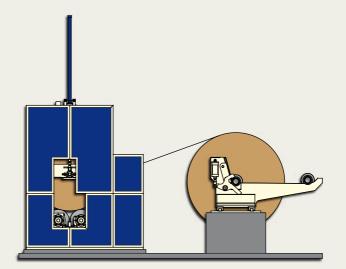
Our winders feature modern design and stiff construction will all required technology to produce high quality parent rolls.

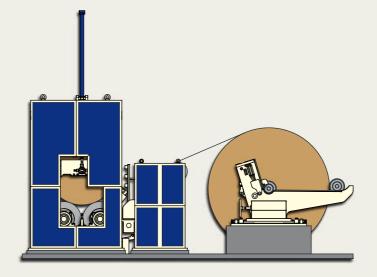
They are equipped with all required devices to guarantee the operators safety.

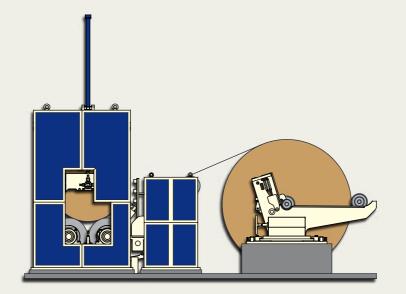
Benefits

- operators safety
- fully automatic
- regenerative brake
- automatic introduction of paper web









Winders line



Working speed: up to 1500 m/min
Paper width: up to 3600 mm



Working speed: up to 2000 m/min
Paper width: up to 5200 mm



Working speed: up to 2500 m/min
Paper width: up to 5200 mm

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Hoods



High standard open canopy and closed hoods

We design, build and install complete machine hoods with ductwork, fans and heat exchangers.

We also supply hood extensions and/or existing hood rebuilds.

- energy savings
- production increase
- paper path protection against dripping during cold days



Hergen's hood interior - Trombini Fraiburgo - MP 4



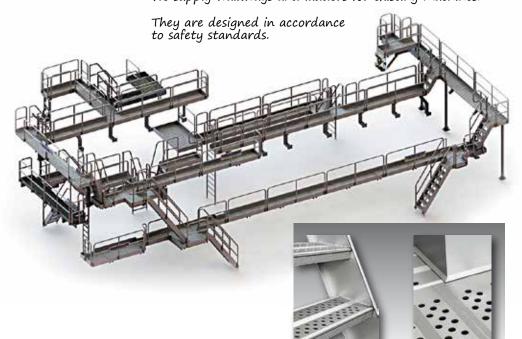


Walkways and ladders

Increased safety and improved machine operation

Totally manufactured in anodized aluminum, with special profiles that ensure its stiffness and finishing.

We supply walkways and ladders for existing machines.



- safety for machine operators
- quick and safe access to all machine sections
- customized design for existing machines

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